# Improvements of the Moreau–Jean time integration scheme for multi-body systems with clearances and large rotations

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# Motivations



Figure: Schneider Electric C-60 circuit breaker mechanism.

# Motivations

### Main motivations

- Analysis of the influence of the manufacturing tolerances on the functional conditions of mechanisms.
- Monte-Carlo simulations to analyze the sensitivity

### Means/Requirements

- Accurate modeling of rigid body dynamics with large rotations
- Modeling of clearances as frictional contact interfaces with gaps and restitution
- Avoid violation of constraints or penetrations if clearances are tight
- Efficient and robust numerical simulations to perform sensitivity analysis



Figure: Contact local frame.

### Signorini contact law at the position level

$$0 \leqslant g_{\rm N} \perp r_{\rm N} \geqslant 0. \tag{1}$$

Signorini contact law at the velocity level  $u_{\scriptscriptstyle N}=\dot{g}_{\scriptscriptstyle N}$ 

$$0 \leqslant u_{\rm N} \perp r_{\rm N} \geqslant 0$$
, if  $g_{\rm N} = 0$ . (2)

Newton impact law contact

$$u_{\rm N}^+ = -e_r u_{\rm N}^-, \text{ if } g_{\rm N} = 0 \text{ and } u_{\rm N}^- \leqslant 0, \tag{3}$$

er coefficient of restitution

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### Coulomb friction law

$$r \in \mathcal{K} = \{ r \in \mathbb{R}^3, ||r_{\mathsf{T}}|| \leqslant \mu r_{\mathsf{N}} \}.$$
(4)

$$\begin{cases} r = 0 & \text{if } g_{N} > 0 \quad (\text{no contact}) \\ r = 0, u_{N} \ge 0 & \text{if } g_{N} = 0 \quad (\text{take-off}) \\ r \in K, u = 0 & \text{if } g_{N} = 0 \quad (\text{sticking}) \\ r \in \partial K, u_{N} = 0, \exists \beta > 0, u_{T} = -\beta r_{T} \quad \text{if } g_{N} = 0 \quad (\text{sliding}) \end{cases}$$
(5)

Coulomb friction law as a second order cone complementarity

$$K^* \ni \hat{u} \perp r \in K. \tag{6}$$

with the modified relative velocity  $\hat{u} \coloneqq u + \mu \| u_T \| N$  and the dual cone of K, *i.e.*,

$$\mathcal{K}^* = \{ z \in \mathbf{R}^3 \mid z^T x \ge 0 \text{ for all } x \in \mathcal{K} \}$$

Newton-Euler equations with constraints - 6/48

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(a)

# Newton-Euler formulation of the equation of motion

### Coordinates

- $x_{g} \in \mathbf{R}^{3}$  the position of the center of mass
- ▶  $v_{g} = \dot{x}_{g} \in \mathbf{R}^{3}$  the velocity of the center of mass
- ▶  $R \in SO^+(3)$  the orientation of the body-fixed frame with respect to a given inertial frame
- ▶  $\Omega \in \mathbf{R}^3$  the angular velocity of the body expressed in the body–fixed frame.

### Relation between $\Omega$ and R

$$\widetilde{\Omega} = R^{\top} \dot{R}, \tag{7}$$

or equivalently,

$$\dot{R} = R\widetilde{\Omega},$$
 (Lie-type ODE) (8)

where the matrix  $\widetilde{\Omega} \in \mathbb{R}^{3 \times 3}$  is given by  $\widetilde{\Omega} x = \Omega \times x$  for all  $x \in \mathbb{R}^3$ .

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### Newton-Euler formulation of the equation of motion

### Newton-Euler equations of motion

$$\begin{cases}
 m \dot{v}_{g} = f(t, x_{g}, v_{g}, R, \Omega) \\
 I\dot{\Omega} + \Omega \times I\Omega = M(t, x_{g}, v_{g}, R, \Omega) \\
 \dot{x}_{g} = v_{g} \\
 \dot{R} = R\widetilde{\Omega}
\end{cases}$$
(9)

where

- ▶ m > 0 is the mass,
- ▶  $I \in \mathbb{R}^{3 \times 3}$  is the matrix of moments of inertia around the center of mass and the axis of the body-fixed frame
- $f(\cdot) \in \mathbb{R}^3$  and  $M(\cdot) \in \mathbb{R}^3$  are the total forces and torques applied to the body.

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## Matrix parametrization $R \in SO(3)$

It introduces numerous redundant parameters that are solved by

$$\det(R) = 1$$
 and  $R^{-1} = R^{\top}$ 

 $\|p\| = 1$ 

### Unit quaternion parametrization $p \in H_1$

Quaternion parametrization  $p \in H$  (isomorphic to  $R^4$ ) with only one redundant parameter solved by

Representation in  $R^4$ :  $p = (p_0, p_1, p_2, p_3) ||p||^2 = p_o^2 + p_1^2 + p_2^2 + p_3^2$ Representation in  $R \times R^3 \ p = (p_0, \vec{p})$ Quaternion product.

$$p \cdot q = \begin{bmatrix} p_0 q_0 - \vec{p} \, \vec{q} \\ p_0 \vec{q} + q_0 \vec{p} + \vec{p} \times \vec{q} \end{bmatrix}.$$
(10)

Adjoint quaternion

$$\boldsymbol{p}^{\star} = (\boldsymbol{p}_0, -\overrightarrow{\boldsymbol{p}}) \tag{11}$$

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#### Unit quaternion parametrization $p \in H_1$

For two vectors  $x \in \mathbb{R}^3$  and  $x' \in \mathbb{R}^3$ , we define the quaternion  $p_x = (0, x) \in \mathbb{H}_p$  and  $p_{x'} = (0, x') \in \mathbb{H}_p$ . For a given unit quaternion p, the transformation

$$p_{x'} = p \cdot p_x \cdot p^* \tag{12}$$

defines a rotation R such that x' = Rx given by

$$x' = (p_0^2 - p^\top \vec{p})x + 2p_0(\vec{p} \times x) + 2(\vec{p}^\top x)p = Rx$$
(13)

The rotation matrix may be computed as

$$R = \Phi(p) = \begin{bmatrix} 1 - 2p_2^2 - 2p_3^2 & 2(p_1p_2 - p_3p_0) & 2(p_1p_3 + p_2p_0) \\ 2(p_1p_2 + p_3p_0) & 1 - 2p_1^2 - 2p_3^2 & 2(p_2p_3 - p_1p_0) \\ 2(p_1p_3 - p_2p_0) & 2(p_2p_3 + p_1p_0) & 1 - 2p_1^2 - 2p_2^2 \end{bmatrix}$$
(14)

#### Compact form of the coordinates and the body twist

We denote by q the vector of coordinates of the position and the orientation of the body, and by v the body twist:

$$q \coloneqq \begin{bmatrix} x_{g} \\ p \end{bmatrix}, \quad v \coloneqq \begin{bmatrix} v_{g} \\ \Omega \end{bmatrix}.$$
(15)

#### Lie type ode in terms of quaternion

Matrix rotation  $\dot{R} = R\tilde{\Omega}$ The time derivative of  $p_{x'} = p \cdot p_x \cdot p^*$  yields

$$\dot{p}_{x'}(t) = \frac{1}{2}p(t)\cdot(0,\Omega(t)) = \cdot\hat{\Omega}$$
 (Lie-type ODE) (16)

where  $\hat{x}$  is the unit quaternion associated with a vector  $x \in \mathbb{R}^3$  such that  $\hat{x} = (0, x)$ In matrix notation, we define  $\dot{p} = \Psi(p)\Omega$ , the relation between v and the time derivative of q is

$$\dot{q} = \begin{bmatrix} \dot{x}_{g} \\ \Psi(p)\dot{p} \end{bmatrix} = \begin{bmatrix} I & 0 \\ 0 & \Psi(p) \end{bmatrix} v \coloneqq T(q)v$$
(17)

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 Newton-Euler equations with constraints - 13/48

with  $T(q) \in \mathbb{R}^{7 \times 6}$ .

### Compact form of the Newton-Euler equation

$$\begin{cases} \dot{q} = T(q)v, \\ M\dot{v} = F(t, q, v) \end{cases}$$
(18)

where  $M \in \mathbb{R}^{6 \times 6}$  is the total inertia matrix

$$M := \begin{pmatrix} mI_{3\times3} & 0\\ 0 & I \end{pmatrix}, \tag{19}$$

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and  $F(t, q, v) \in \mathbb{R}^6$  collects all the forces and torques applied to the body

$$F(t, q, v) := \begin{pmatrix} f(t, x_{g}, v_{g}, R, \Omega) \\ I\Omega \times \Omega + M(t, x_{g}, v_{g}, R, \Omega) \end{pmatrix}.$$
 (20)

## Joints and unilateral constraints

### Bilateral constraints

Coordinate level

$$h^{\alpha}(q) = 0, \alpha \in \mathcal{E} \subset \mathbf{N}, |\mathcal{E}| = m_e,$$
(21)

▶ Body twist level  $J_h^{\alpha}(q) = \nabla_q^{-} h^{\alpha}(q)$  the Jacobian matrix of  $h^{\alpha}(q)$  with respect to q. The bilateral constraints at the velocity level can be obtained as:

$$0 = \dot{h}^{\alpha}(q) = J^{\alpha}_{h}(q)\dot{q} = J^{\alpha}_{h}(q)T(q)v \coloneqq H^{\alpha}(q)v, \quad \alpha \in \mathcal{E}.$$
 (22)

associated with a Lagrange multiplier  $\lambda^\alpha, \alpha \in \mathcal{E}$  that generates a force applied to the body \_\_\_\_

$$H^{\alpha,\top}(q)\lambda^{\alpha}.$$
 (23)

# Joints and unilateral constraints

### Bilateral constraints

Coordinate level

$$g_{\mathsf{N}}^{\alpha}(q) \ge 0, \alpha \in \mathcal{I} \subset \mathbf{N}, |\mathcal{I}| = m_i.$$
 (24)

▶ Body twist level  $J_{\mathcal{E}N}^{\alpha}(q)$  respectively for  $g_N^{\alpha}(q)$  the Jacobian matrix of  $g_N^{\alpha}(q)$  with respect to q.

$$0 \leqslant \dot{g}_{\mathsf{N}}^{\alpha}(q) = J_{g_{\mathsf{N}}}^{\alpha}(q)\dot{q} = J_{g_{\mathsf{N}}}^{\alpha}(q)\mathcal{T}(q)\nu, \text{ if } g_{\mathsf{N}}^{\alpha}(q) = 0, \quad \alpha \in \mathcal{I}.$$
(25)

#### Remark

There is no reason that  $\lambda_N^{\alpha} = r_N^{\alpha}$  and  $u_N^{\alpha} = J_{g_N}^{\alpha}(q)T(q)\nu$  if the function  $g_n$  is not chosen as the signed distance (the gap function)

## Joints and unilateral constraints

#### Unilateral constraints

Body twist level in terms of unknowns in the local frame

$$u_{\mathsf{N}}^{\alpha} \coloneqq G_{\mathsf{N}}^{\alpha}(q)v, \quad u_{\mathsf{T}}^{\alpha} \coloneqq G_{\mathsf{T}}^{\alpha}(q)v, \quad \alpha \in \mathcal{I},$$
(26)

or more compactly

$$u^{\alpha} \coloneqq G^{\alpha}(q)v \tag{27}$$

associated with the total force generated by the contact  $\alpha$  as

$$G^{\alpha,\top}(q)r^{\alpha} \coloneqq G_{\mathsf{N}}^{\alpha,\top}(q)r_{\mathsf{N}}^{\alpha} + G_{\mathsf{T}}^{\alpha,\top}(q)r_{\mathsf{T}}^{\alpha}$$
(28)

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## Newton-Euler equations with constraints

### Newton-Euler equations

$$\begin{split} \dot{q} &= T(q)v, \\ M\dot{v} &= F(t,q,v) + H^{\top}(q)\lambda + G^{\top}(q)r, \\ H^{\alpha}(q)v &= 0, \quad \lambda^{\alpha} \qquad \qquad \alpha \in \mathcal{E} \\ r^{\alpha} &= 0, \qquad \text{if } g_{N}^{\alpha}(q) > 0, \\ K^{\alpha,*} &\ni \widehat{u}^{\alpha} \perp r^{\alpha} \in K^{\alpha}, \quad \text{if } g_{N}^{\alpha}(q) = 0, \\ u_{N}^{\alpha,+} &= -e_{r}^{\alpha}u_{N}^{\alpha,-}, \qquad \text{if } g_{N}^{\alpha}(q) = 0 \text{ and } u_{N}^{\alpha,-} \leqslant 0 \end{split} \right\} \quad \alpha \in \mathcal{I},$$

$$\end{split}$$

$$\end{split}$$

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## Index-2 stabilized formulation

Application of the Gear–Gupta–Leimkuhler (GGL) method to stabilize the constraints at the coordinate level:

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In a continuous time setting, we can show that the multipliers  $\mu$  and  $\tau$  vanish.

### Principles of the Moreau-Jean scheme

- ▶ Reformulation of the dynamics in terms of differential measure.
- Second order sweeping process that includes the complementarity at the velocity level with the Newton-impact law
- Main unknowns are the velocities and the impulses.

### Principles of the Moreau-Jean scheme

### Dynamics in terms of measures

$$\begin{cases} \dot{q} = T(q)v + J_{h}^{\top}(q)\mu + J_{g_{N}}^{\top}(q)\tau, \\ M dv = F(t, q, v) dt + H^{\top}(q) di_{\lambda} + G^{\top}(q) di_{r}. \end{cases}$$

### Second order sweeping process

$$di_{r}^{\alpha} = 0, \qquad \text{if } g_{N}^{\alpha}(q) > 0, \\ \mathcal{K}^{\alpha,*} \ni \widehat{u}^{\alpha,+} + e_{r}^{\alpha} u_{N}^{\alpha,-} \mathsf{N} \perp di_{r}^{\alpha} \in \mathcal{K}^{\alpha}, \quad \text{if } g_{N}^{\alpha}(q) = 0,$$

$$(31)$$

### Principles of the Moreau–Jean scheme

#### Main unknowns are the velocities and the impulses.

Integration over a time-interval  $(t_k, t_{k+1}]$  :

$$\int_{(t_k,t_{k+1}]} M \mathrm{d} v = M(v^+(t_{k+1}) - v^+(t_k)) \approx M(v_{k+1} - v_k)$$
(32)

 $ightarrow v_k$  is a approximation of  $v^+(t_k)$ 

$$\int_{(t_k, t_{k+1}]} \mathrm{d}i_\lambda \approx Q_{k+1} \qquad \int_{(t_k, t_{k+1}]} \mathrm{d}i_r \approx P_{k+1} \tag{33}$$

 $\Rightarrow Q_{k+1}$  and  $P_{k+1}$  are direct approximations of the impulses over the time interval

$$\int_{t_k}^{t_{k+1}} J_h^{\top}(q) \mu(t) \mathrm{d}t \approx \gamma_{k+1}, \quad \int_{t_k}^{t_{k+1}} J_{g_{\mathbb{N}}}^{\top}(q) \tau(t) \mathrm{d}t \approx \delta_{k+1}, \tag{34}$$

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# Standard activation rule

$$\mathcal{I}_{k} = \{ \alpha \in I \mid g_{\mathsf{N},k}^{\alpha} + \gamma u_{\mathsf{N},k}^{\alpha} \leq 0 \} \text{ with } \gamma \in [0, \frac{1}{2}]$$
(35)

### Direct GGL approach

$$\begin{aligned} q_{k+1} &= q_k + hT(q_{k+\theta})v_{k+\theta} + J_h^{\top}(q_{k+1})\gamma_{k+1} + J_{\mathcal{B}N}^{\top}(q_{k+1})\delta_{k+1}, \\ M(v_{k+1} - v_k) - hF_{k+\theta} &= H^{\top}(q_{k+1})Q_{k+1} + G^{\top}(q_{k+1})P_{k+1}, \\ H^{\alpha}(q_{k+1})v_{k+1} &= 0 \\ h^{\alpha}(q_{k+1}) &= 0 \\ P_{k+1}^{\alpha} &= 0, \delta_{k+1}^{\alpha} &= 0, \\ P_{k+1}^{\alpha} &= 0, \delta_{k+1}^{\alpha} &= 0, \\ K^{\alpha,*} \ni \widehat{u}_{k+1}^{\alpha} + e_r^{\alpha}u_{N,k}^{\alpha}N \perp P_{k+1}^{\alpha} \in K^{\alpha} \\ g_{N,k+1}^{\alpha} &= 0, \delta_{k+1}^{\alpha}, \text{ if } P_{N,k+1}^{\alpha} > 0, \\ 0 &\leq g_{N,k+1}^{\alpha} \perp \delta_{k+1}^{\alpha} \geq 0 \text{ otherwise} \end{aligned}$$

$$\tag{36}$$

The notation  $x_{k+\theta} = (1-\theta)x_k + \theta x_{k+1}$  is used for  $\theta \in [0,1]$ , and the set of  $x_{k+\theta} = (1-\theta)x_k + \theta x_{k+1}$  is used for  $\theta \in [0,1]$ . Time-integration schemes -23/48

The direct GGL approach yields spurious oscillations when a contact is closing.



- Time-integration schemes

## Numerical integration scheme



Figure: Energy for the bouncing ball).  $h = 5.10^{-2}$ 

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#### Energy Balance in Elastic case



Figure: Energy in the elastic case (e = 1) for the bouncing ball.  $h = 5.10^{-2}$ 

A combined scheme with a projection step and an activation step Projection step for a given index set of active constraints  $\mathcal{I}^{\nu}$ .

$$\begin{array}{c} q_{k+1} = q_{k} + hT(q_{k+\theta})v_{k+\theta} + J_{h}^{\top}(q_{k+1})\gamma_{k+1} + J_{g_{N}}^{\top}(q_{k+1})\delta_{k+1}, \\ M(v_{k+1} - v_{k}) - hF_{k+\theta} = H^{\top}(q_{k+1})Q_{k+1} + G^{\top}(q_{k+1})P_{k+1}, \\ H^{\alpha}(q_{k+1})v_{k+1} = 0 \\ h^{\alpha}(q_{k+1}) = 0 \\ P_{k+1}^{\alpha} = 0, \delta_{k+1}^{\alpha} = 0, \\ R_{k+1}^{\alpha, *} \ni \widehat{u}_{k+1}^{\alpha} + e_{r}^{\alpha}u_{N,k}^{\alpha}N \perp P_{k+1}^{\alpha} \in K^{\alpha} \\ g_{N,k+1}^{\alpha} = 0, \delta_{k+1}^{\alpha}, \text{ if } P_{N,k+1}^{\alpha} > 0, \\ 0 \leqslant g_{N,k+1}^{\alpha} \perp \delta_{k+1}^{\alpha} \geqslant 0 \text{ otherwise} \end{array} \right\} \qquad (37)$$

→ we obtain an estimation of the gap at step  $\nu$  :  $g_{N,k+1}^{\nu}$ 

A combined scheme with a projection step and an activation step Activation step:

- $\blacktriangleright \ \mathcal{I}^0 = \emptyset$
- Update of the active set of constraints:

$$\mathcal{I}^{\nu+1} = \mathcal{I}^{\nu} \cup \big\{ \alpha \in \mathcal{I} \mid g_{\mathsf{N},k+1}^{\alpha,\nu} \leqslant \mathsf{0} \big\}.$$
(38)

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### Unit quaternion drift off effect

The integration rule of  $\dot{q} = T(q)v$  as

$$q_{k+1} = q_k + hT(q_{k+\theta})v_{k+\theta}$$
(39)

or most precisely, for  $\dot{p} = \Psi(p)\Omega$  as

$$p_{k+1} = p_k + h\Psi(q_{k+\theta})\Omega_{k+\theta}$$
(40)

does not conserve the unit quaternion constraints. A possible choice is to project onto the unit quaternion set  $H_1$ 

### Lie group integration scheme

The Lie ordinary differential equation

$$\dot{p}(t) = \Psi(p(t))\Omega = p(t) \cdot \hat{\Omega}, \quad p(0) = p_0$$
(41)

has an exact integration rule in  $H_1$  given by

$$p(t) = p_0 \exp(t\hat{\Omega}) \tag{42}$$

where expq is the exponential of a quaternion

$$\exp(\widehat{\Omega}) = (\cos(\frac{\theta}{2}), \sin(\frac{\theta}{2})\frac{\Omega}{\theta}).$$
(43)

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#### Lie group integration scheme

Similarly [Simo and Wong, 1991, Brüls and Cardona, 2010], we proposed the following integration rule

$$p_{k+1} = p_k \exp(h\hat{\Omega}_{k+\theta}) \tag{44}$$

that ensures the conservation of the constraints  $||p_{k+1}|| = 1$ .

A further question is to extend this rule to the GGL approach.



Figure: Schneider Electric C-60 circuit breaker mechanism.

Improvements of the Moreau–Jean time integration scheme for multi-body systems with clearances and large rotations Application to the mechanism of a C60 circuit breaker

### Application to a mechanism of a circuit breaker



Figure: Kinematic representations of the C-60 mechanism.

Improvements of the Moreau–Jean time integration scheme for multi-body systems with clearances and large rotations Application to the mechanism of a C60 circuit breaker

## Application to a mechanism of a circuit breaker



Figure: Two kinds of contacts in spatial revolute joint with clearances showing contact forces in siconos.





(d) Two point contact with journal and flange



(h) Line and plane contact with journal and flange.



tact with journal and tact with flange.

(l) Three point contact with journal and flange.

Figure: Two kinds of contacts in spatial revolute joints with clearances

Application to the mechanism of a C60 circuit breaker - 35/48



Figure: Generic representation of a 3D revolute joint with clearance : cylinder/cylinder contact



Figure: Modelling of plane–plane contact between the bearing and the journal flanges or plane stops.



(a) Plane surface and two semi-circular rings for the first plane surface.

(b) Plane surface and two semi-circular rings for the second plane surface.

Figure: Strategy to model the plane-plane contact.

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#### Software

- Siconos is used for the time integration and for solving the discrete frictional contact problem
- OpenCascade and PythonOCC are used for the CAD modeling and the computation of contact distance and local frame at contact

# Experimental validation



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## Experimental validation



Figure: Contact force versus displacement.

(a)

## Experimental validation



Figure: Tripping force vs displacement: pin-side.

### Functional conditions

Table: Output variables of the C-60 breaker.

FC - Name	Description of the Functional Conditions (FC)
FC - 1	Contact Force (N)
FC - 2	Distance between Needle - Tripping bar pin position in X direction $(\mathrm{mm})$
FC - 3	Distance between Needle - Tripping bar pin position in Y direction $(\mathrm{mm})$
FC - 4	Distance between Needle - Lamage in X direction $(mm)$
FC - 5	Distance between Needle - Lamage in Y direction $( m mm)$
FC - 6	Distance between Tripping bar - Plunger in X direction $(mm)$



Figure: Variables in the statistical analysis.

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Figure: Generated random numbers for the joints  $J_1$ ,  $J_2$ ,  $J_3$ ,  $J_4$ ,  $J_5$ ,  $J_6$  and  $J_7$ .

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### Key numbers

- 30 850 simulations
- Avg. simulation time per simulation 810 s



Figure: Dispersion of the functional conditions: FC-1 and FC-2.

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Thank you for your attention.



Improvements of the Moreau–Jean time integration scheme for multi-body systems with clearances and large rotations  $\Box$  Conclusions

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